

KALCRET BTS

Hard Compound

Material data sheet

Material description in general

KALCRET BTS is cement-bonded hard material compound which is offered in form of bags which will be applied by spraying for a quick lining of large plant components. The material on the base of bauxite has very high abrasion resistance and at the same time a very high temperature resistance. KALCRET BTS is easy and quickly to use and ensures fast availability of plant components.

Characteristics of the installed material

Feature	Unit	Data
Hard material content	Wt.-%	70
Density	g/cm ³	2.7
	lb/ft ³	169
Thermal coefficient of expansion	K ⁻¹ (20 - 400 °C)	2.7x10 ⁻⁶
	°F ⁻¹ (68 - 660 °F)	1.5x10 ⁻⁶
Thermal conductivity	W/mK (20 - 400°C)	2.5
	BTU-in/hr-ft ² -68°F	17.3
Max. application temperature	°C	1,200
	°F	2,192
Max. thermal shock resistance	K/h	300
	°F/h	540
Wear resistance acc. ASTM C704-15	cm ³ with 90° angle	≤ 4.0
Wear resistance acc. DIN 52108	cm ³	1.5 - 2
Wear erosive resistance	min/cm ³	150
Cast shrinkage	Vol. %	0.2
Compressive strength	MPa	110
Flexural strength	MPa	12

Approximate figures are given for all technical data. They are based on assessment of tests on specific samples and cannot be considered as a guarantee for which Kalenborn would have to assume legal responsibility. Subject to technical changes and errors.

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Installation

- With KALCRET BTS sprayed-on compound even large areas can be applied in a very short time.
- Spraying can be done horizontally and vertically.
- Overhead working is easily done.
- KALCRET BTS can either be applied at the Kalenborn plant or at the site.
- For safe installation a comprehensive range of tools and equipment is available for installation as well as a detailed instruction on https://www.kalenborn.com/fileadmin/Redakteur/PDF/EN/EN_Usermanual_KALCRET.pdf

Advantages

- Sprayable for large plant components
- Very high abrasion resistance and compressive strength
- High erosion resistance
- Resistant to very high temperatures
- Continuous lining
- Fast lining
- By short start-up and reaction times a quick application is possible

Applications from energy and the environment, cement and building materials, iron and steel, mining and other industries

bunkers

channels

chutes

cyclones

deviation hoods

dust collecting ducts

gas purifying systems

hoppers

hydraulic conveying systems

pipe bends

pipes

pneumatic conveying systems

separators

silos

vessels

Due to the manufacturing process, it is not possible to exclude small variations in the properties of the product. They also include typical characteristics of hydraulically setting products like temperature- and application-related fluctuations of the working, hardening, and product properties. With prefabricated elements these variations may include, but are not limited to tolerances of dimension, surface finish, chipping, voids, porosity, and hairline fractures.

